

ABSTRACT OF THE DISCLOSURE

Ans A

Process and machine for the continuous manufacture of sausages, wherein a pair of thermoplastic sheets is continuously fed, one sheet above and the other below tubes for feeding the paste forming the sausages to be packed; simultaneously and continuously, in such sheets are formed, by the action of corresponding heated shaping rollers, corresponding individual molds, said molds of both sheets being capable of being faced in a matching fashion, and the molds of the lower sheet being connected by narrower cavities the size of which allows housing of the feeding tubes; then sheets are tensioned in at least the sealing portions thereof; and said sheets are longitudinally sealed at both sides of said individual molds; the individual molds thus formed being advanced beyond the outlet of said feeding tubes, up to the position of the sealing means closing under pressure the narrowest cavity of the front portion of the mold; then the product to be packed is filled under proper pressure, in a continuous way, and the narrowest cavity of the rear part of the individual mold thus filled in is closed under pressure, in turn closing the front portion of the following mold, and sealing by heat the narrowest cavities previously closed under pressure.

09177080-102398